

# Polymer-Free Anodic Oxidation Nanolithography of Monolayer Transition Metal Dichalcogenides

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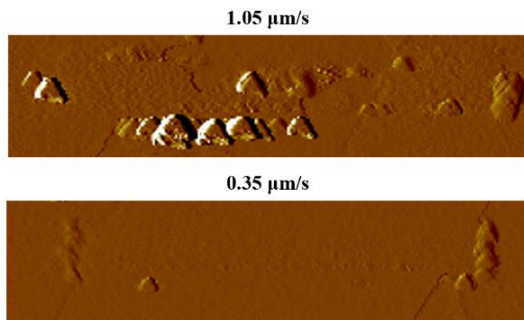
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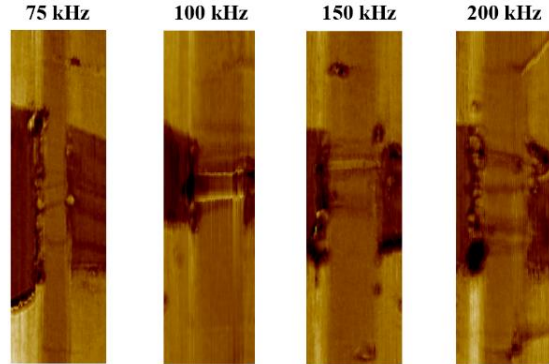
**Introduction:** Two-dimensional Transition Metal Dichalcogenides (TMDs) have high mechanical flexibility with desirable electrical and optical properties, which have shown great potential for application in electronics and optoelectronics. However, the precision and accuracy in shaping monolayer TMDs remains a challenge. Although e-beam lithography provides a commendable accuracy in etching TMDs, its reliance on polymers introduces unwarranted contamination. Scanning probe lithography combined with local anodic oxidation, known for its exceptional etching quality on graphene leaving no oxide residues, has shown great promise. The objective of this research is to realize the high-quality etching on monolayer TMDs by using the polymer-free anodic oxidation nanolithography method. The atomic force microscope is controlled to include varying conditions to optimize precision and quality. The successful optimization of parameters including voltage frequency, and tip velocity allowed us to demonstrate a polymer-free, electrode-free flexible nanolithography on monolayer TMDs, thereby bolstering the fabrication of nanoscale devices and heterostructures.

**Methods:** Monolayer WSe<sub>2</sub> is exfoliated on the SiO<sub>2</sub> chip. An atomic force microscope (AFM) is augmented with a humidifier to form the water bridge between the conductive tip and monolayer TMD. AC voltage is applied through the SiO<sub>2</sub>/Si to drive the electrochemical reaction within the water bridge. Platinum-plated AFM tip approaches the surface to begin scanning and produce the desired nano etching.

## Results:



AFM image of etched WSe<sub>2</sub> with varying scan rates



AFM image of etched WSe<sub>2</sub> with increasing frequency



Optical image of WSe<sub>2</sub>: before scanning probe lithography



Optical image of WSe<sub>2</sub>: after scanning probe lithography

**Conclusion:** Decreasing the scan rate will produce far less residue. The optimal frequency for etching quality is 75 kHz. Our hypothesis is proven correct as fluctuating the parameters can benefit this application of nanolithography. We have achieved promising results to realize high-quality etching on monolayer TMDs; however, more studies are still needed to further optimize the process.

**References:** Hongyuan Li, et al, Nano Letters, 2018, 18(12), 8011–8015

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